

VACUFORM

LAMINATED BENDING • FLAT AND CURVED VENEERING



VACUFORM – THE IDEAL MEMBRANE PRESS FOR MOULD-PRESSING, MOULD-GLUING, AND MOULD-LAMINATING



VACUFORM is the first membrane press that provides you with excellent ways of creating exclusive furniture that involves processes of form-gluing or form-veneering!

NEARLY UNLIMITED POSSIBILITIES

MOULD-GLUING USING THE SANDWICH-METHOD (LAYERED GLUING):

Furniture parts, interior construction, boat parts, rail- and bus construction, airplane construction, industrial custom parts

2D AND 3D FORMING OF THERMOPLASTIC MATERIALS:

Aggregates (Corean, Meran), forming of acryl, ABS, etc. for interior construction, bathrooms, custom-made furniture, designer furniture, polyurethane foam forming for insulation parts (rail-, boat-, and ship construction), industrial custom parts

2D MOULD-VENEERING AND -COATING:

Profiles for manufacturing furniture and high-end interior construction, workspace surfaces, coffin manufacturing, wall- and ceiling profiles, technical profiles and moulding parts

(POLISH COATING) VENEERING AND COATING OF EVEN AND ARCHED SURFACES:

Boards, gates, professoinal boards, various even and arched furniture parts as well as parts for interior construction

GLUING OF BEVELS OR PROFILES ONTO WORK PIECES:

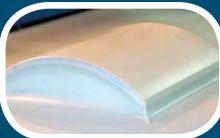
Ornamented frames and ornamental elements of furniture parts and interior doors; Gluing of bevels and protecting profiles of doors, or furniture elements

IT'S THAT EASY ...

LAMINATING AND VENEERING OF SHAPED PARTS:

- set the desired temperature for the heating hood, open the membrane frame and place the work piece onto the machine table
- switch the vacuum pump on the pressing process starts
- frame after end of pressing time and remove the ready work piece







VENEERING OF A HANDRAIL:

- place the veneer plus the protection cover onto the handrail
- the force of the vacuum is pressing the veneer exactly onto the handrail shape
 remove the ready veneered handrail from the vacuum press







COATING OF FLAT BOARD MATERIALS:

- apply the adhesive and place the coating material onto the board material
- the force of the vacuum is pressing the coating material evenly onto the board material
- remove the perfect coated board material form the vacuum press







ADVANTAGES AT A GLANCE

PRACTICE-ORIENTED TECHNOLOGY:

- easy operationality guarantees error-free results
- instantly usable without setting-up time
- production of moulded furniture parts without mould-veneering and mould-coating without templates or stencils
- variable vacuum-pressure adjustment for large parts

ROBUST AND EXTREMELY STRETCHY RUBBER-MEMBRANE:

- allows for particularly exact moulding of even optimal pressing of large work pieces that the smalles profiles
- long operating life

ON REQUEST, THE UNIT CAN BE COATED WITH A HEAT-RESISTANT

SILICONE-MEMBRANE (UP TO 220 °C):

• ideal for extreme uses such as aggregateforming or additional heating

PUMP-TANK VACUUM-TECHNOLOGY

- extremely quick pressure build-up
- "autocontrol" differential pressure circuit turns pump on when needed

CONSISTENT FULL-SURFACE AND ALL-AROUND PRESSING OF WORK PIECES:

- optimal pressing of large work pieces that require pressure of 8 to/m²
- setting-up time, stencils, or templates
- exact forming and perfect pressing

EXTREMELY MOBILE, ADJUSTABLE WITH HINGES AND WHEELS, USES UP VERY LITTLE SPACE IN THE WORKSHOP:

- require pressure of 8 to/m²
- mould-veneering and mould-coating without setting-up time, stencils, or templates
- exact forming and perfect pressing

EXTREMELY MOBILE, ADJUSTABLE WITH HINGES AND WHEELS, USES UP VERY LITTLE **SPACE IN THE WORKSHOP:**

- saves 2 m² of work space when in upright
- in upright position, only 850 mm wide = high mobility of the unit
- when covered, the unity's highly durable surface can be used as additional workspace

ADVANTAGES OF THE ADDITIONAL **HEATING-SYSTEM**

SHORT PRESSING CYCLES THROUGH OUICK AND CONSISTENT HEATING OF THE WORK PIECE:

• short cycles - little waiting time - high productivity

PERMANENT AIR-CIRCULATION HEATING SYS-TEM WITH THERMOSTAT:

- consistent and adjustable temperature, regardless of the type of work piece inserted
- consistent heating of work pieces vertical sides and indentations

SIMPLE TO ASSEMBLE - SIMPLE TO USE:

• Pivoting of the pressing surface with the heating cushion is no problem

ALUMINUM FRAME WITH CONTINUOUS HEAT INSULATION:

- Low weight guarantees easy handling of the top heating part
- · minimal heat loss to the exterior low connection value:
- low energy usage low additional costs

The technical data contained herein is subject to modifications.



www.columbus-tech.com · office@columbus-tech.com

COLUMBUS HANDELSGESELLSCHAFT M.B.H.

Thierseestraße 9, 83088 Kiefersfelden, Germany Tel. +49(0)8033/97 97 05, Fax. +49(0)8033/97 97 58

PFOHL HANDELSGESELLSCHAFT M.B.H.

Wildschönauerstraße 31, 6300 Wörgl, Austria Tel. +43(0)5332/72 468, Fax. +43(0)5332/72 907



